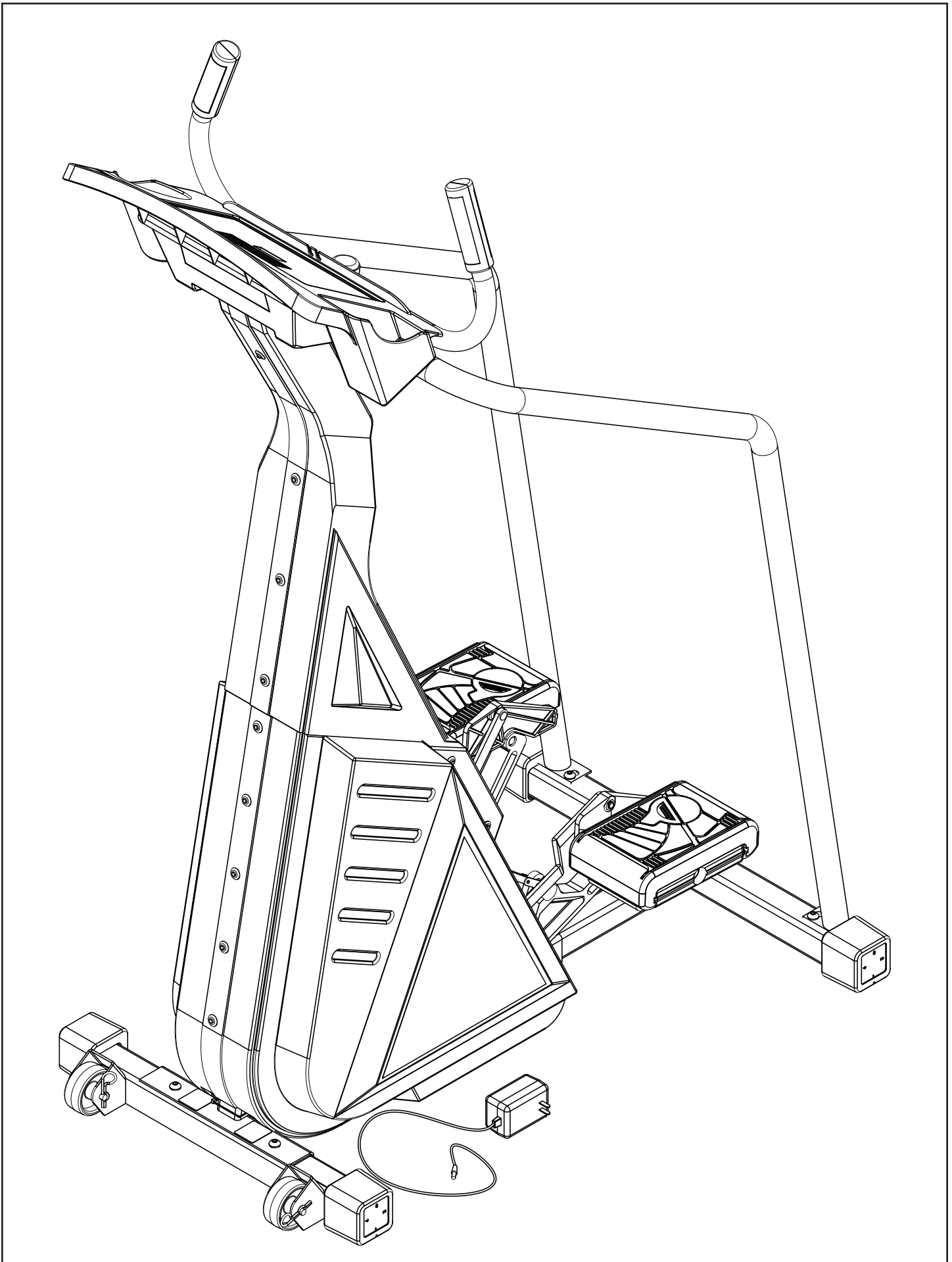
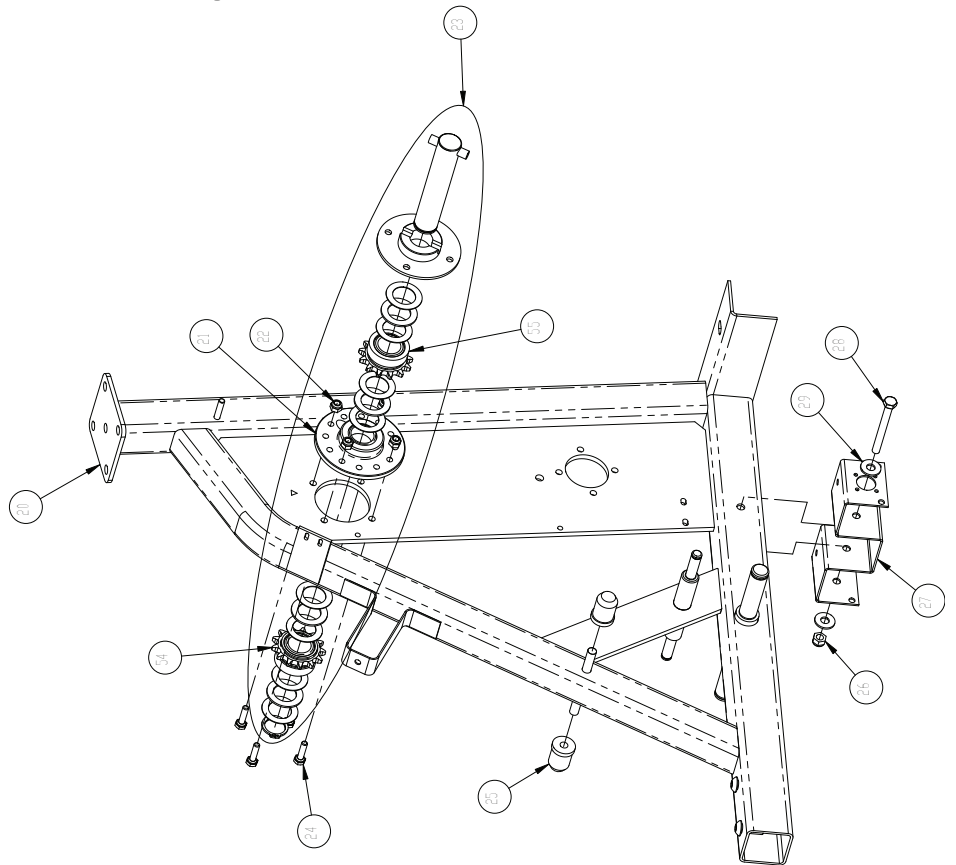
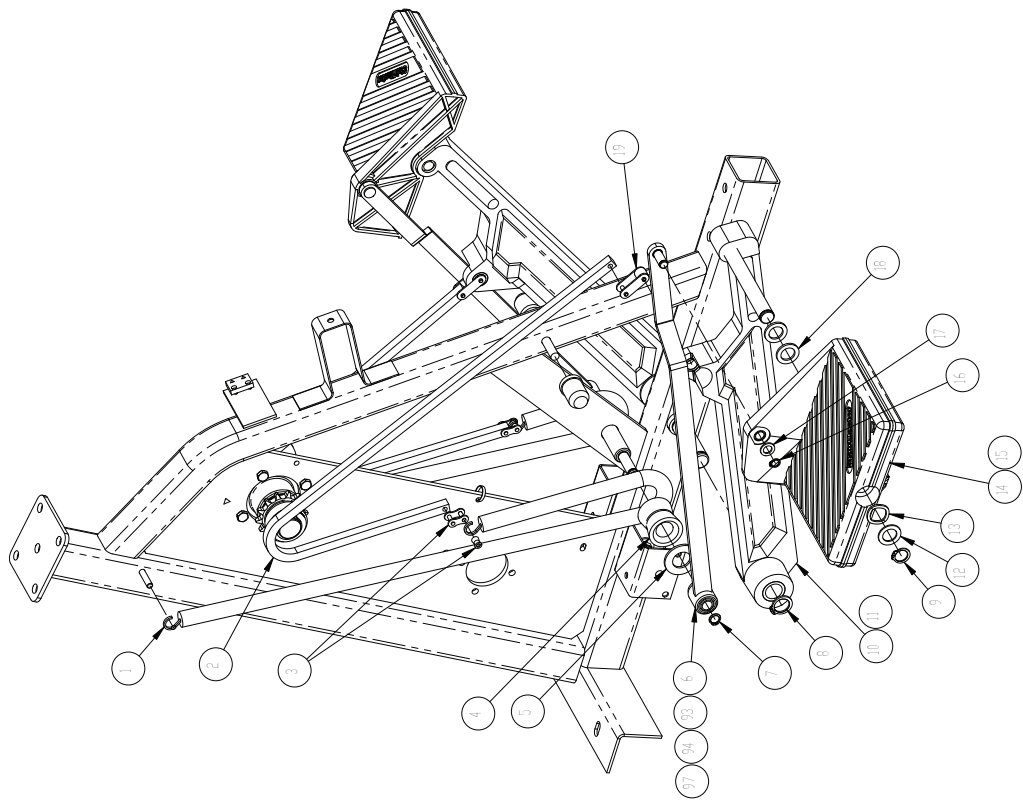


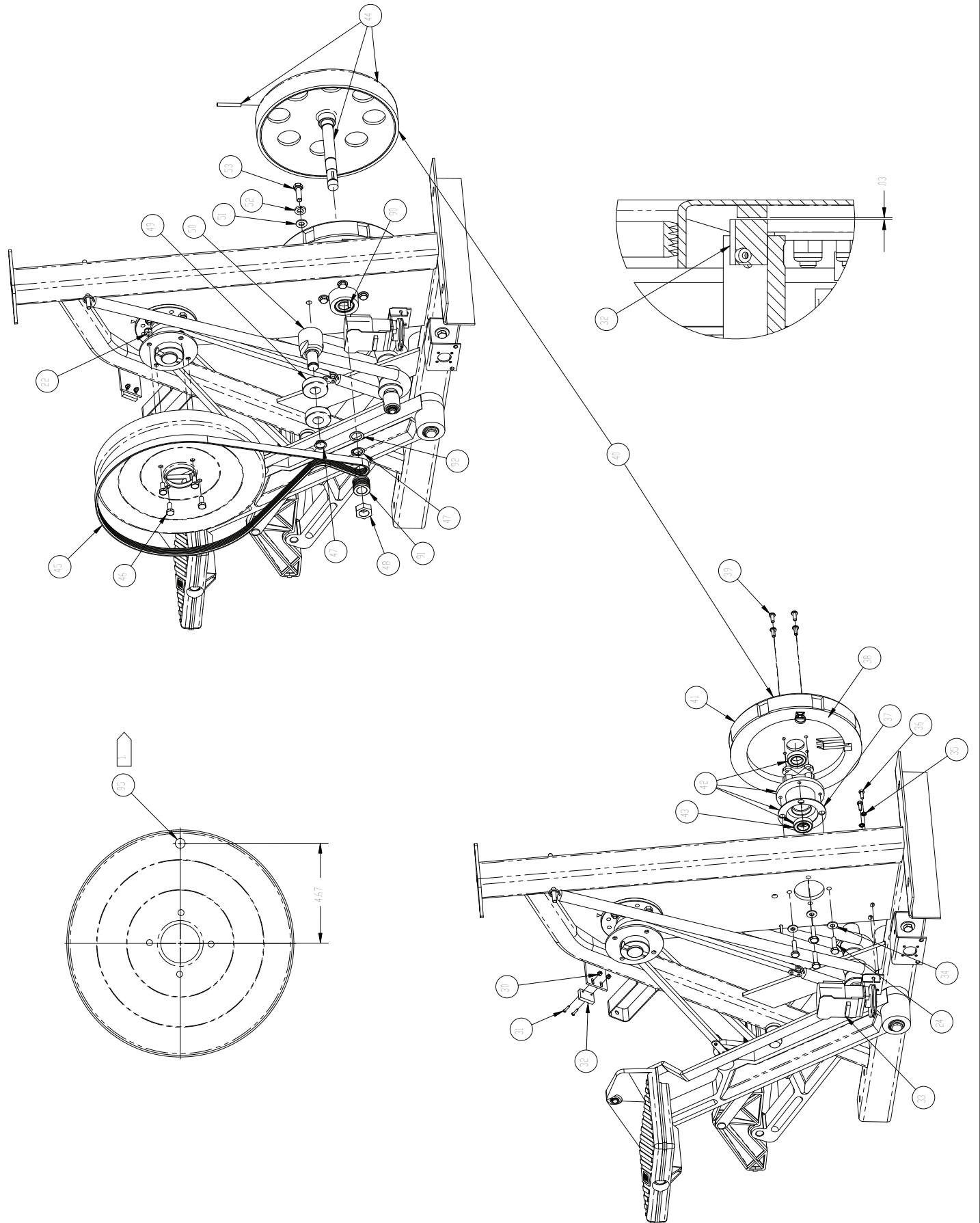
STAIRMASTER 4100PT HOMESTEPPER



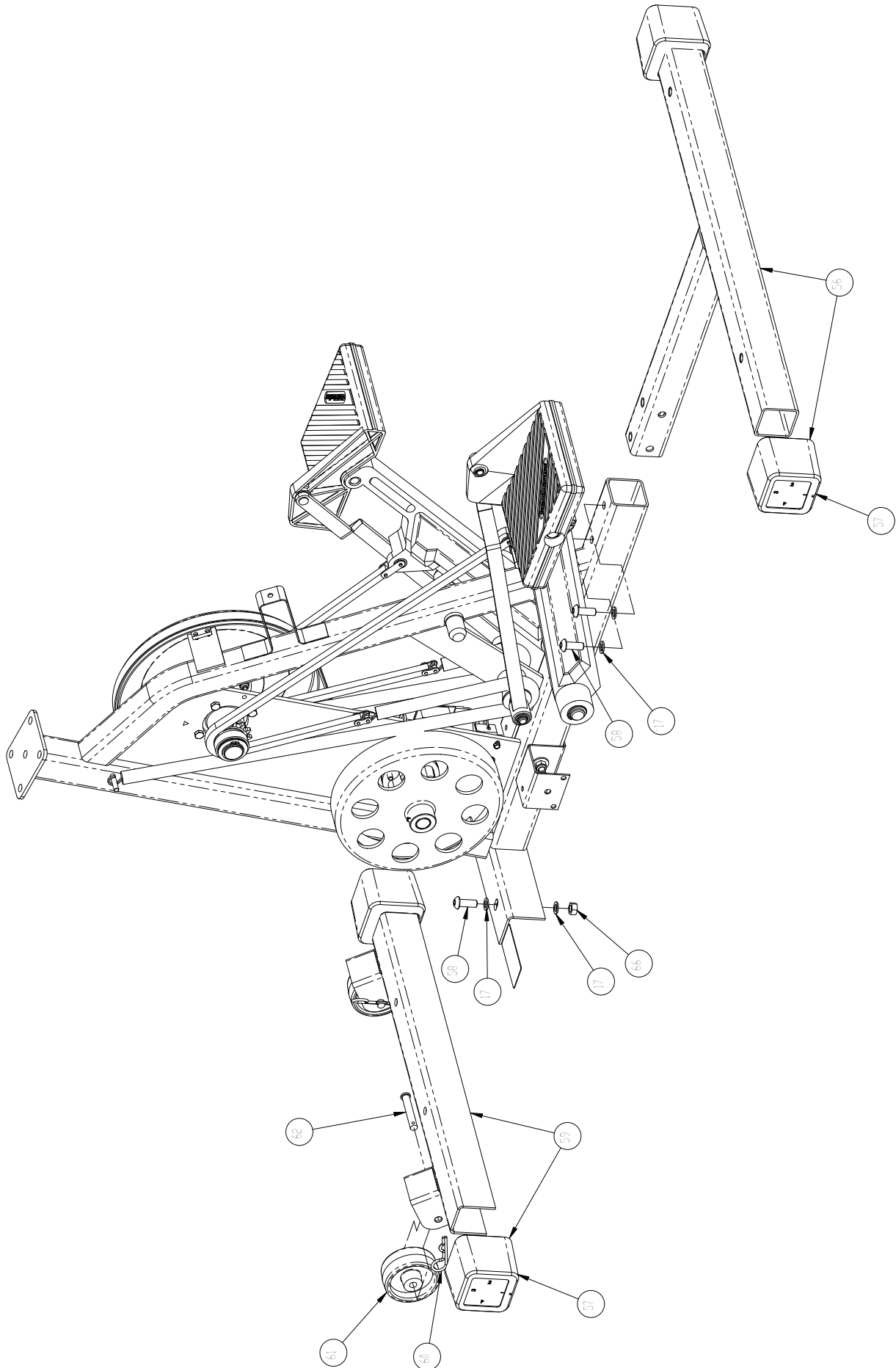
STAIRMASTER 4100PT HOMESTEPPER



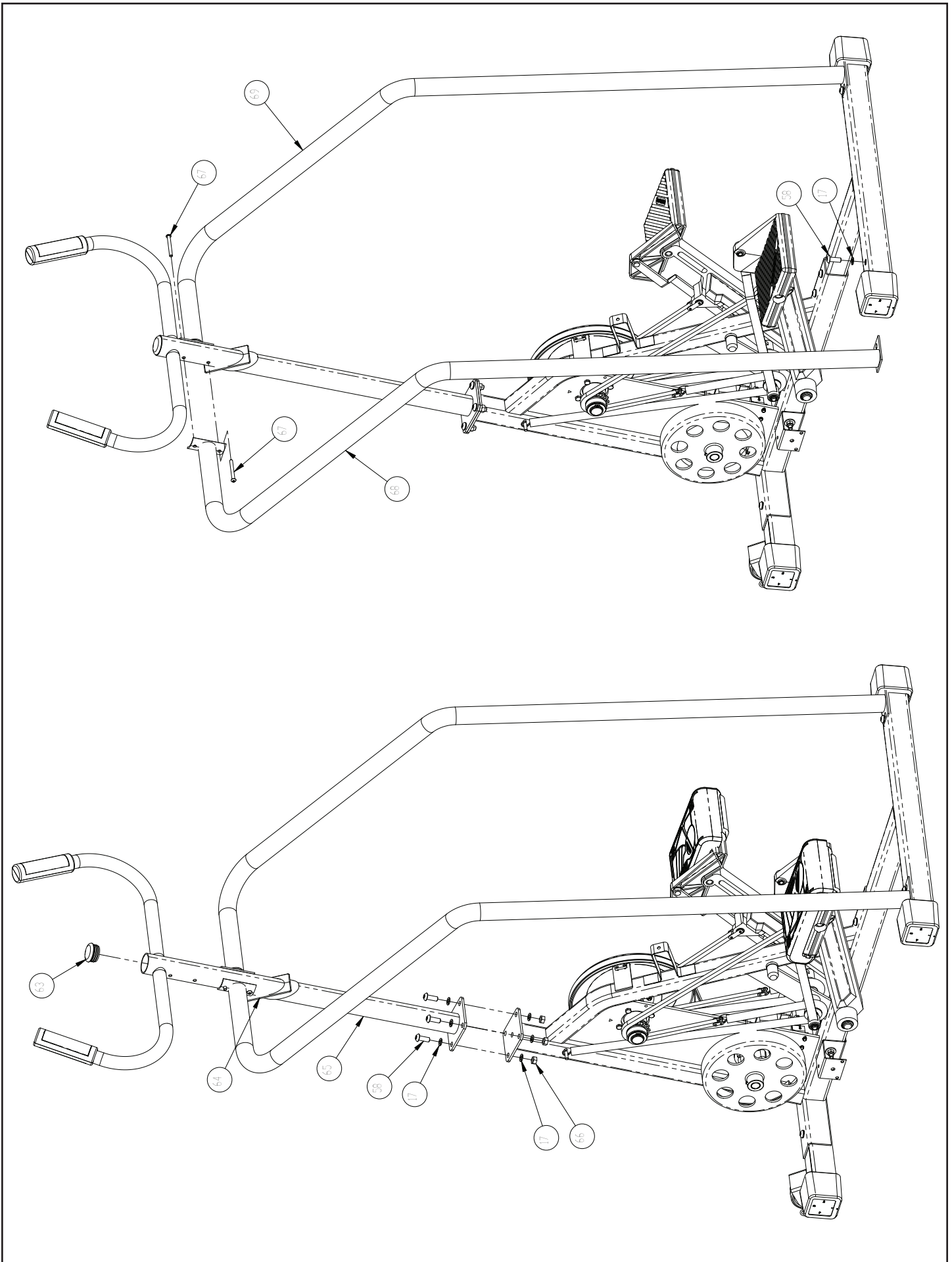
STAIRMASTER 4100PT HOMESTEPPER



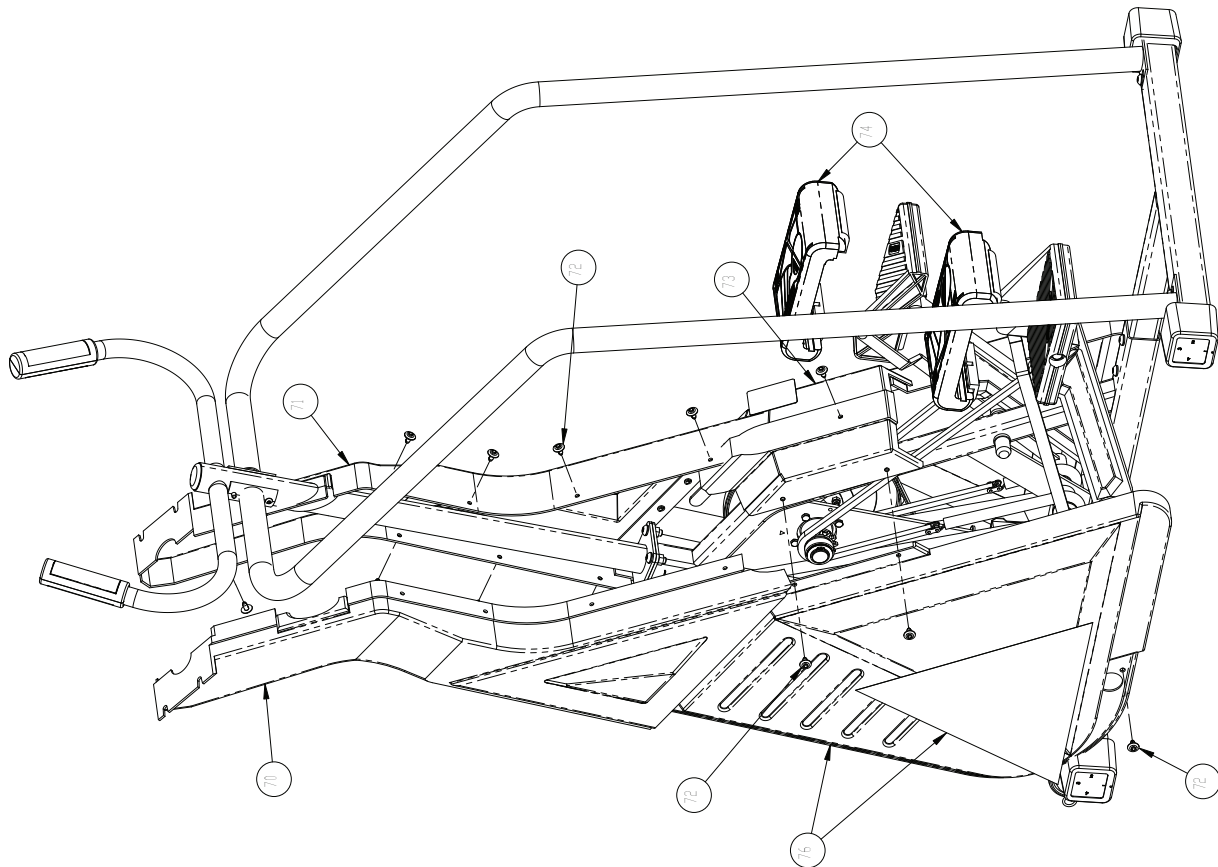
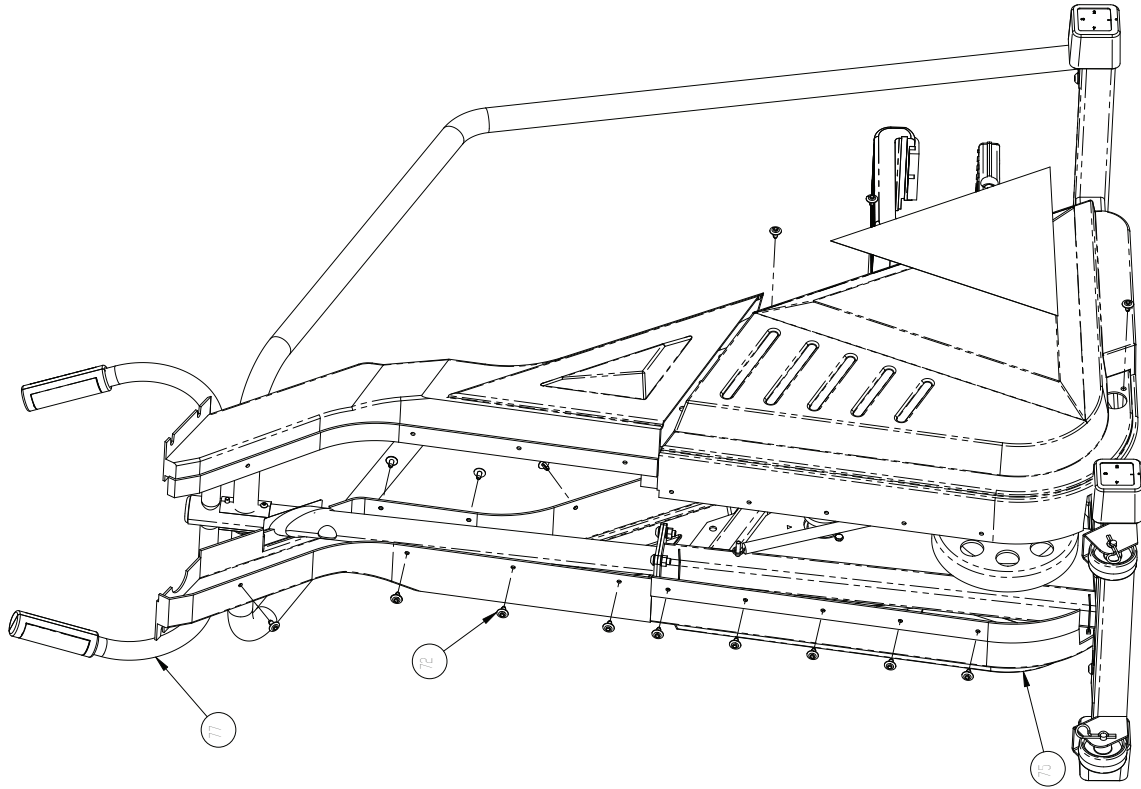
STAIRMASTER 4100PT HOMESTEPPER



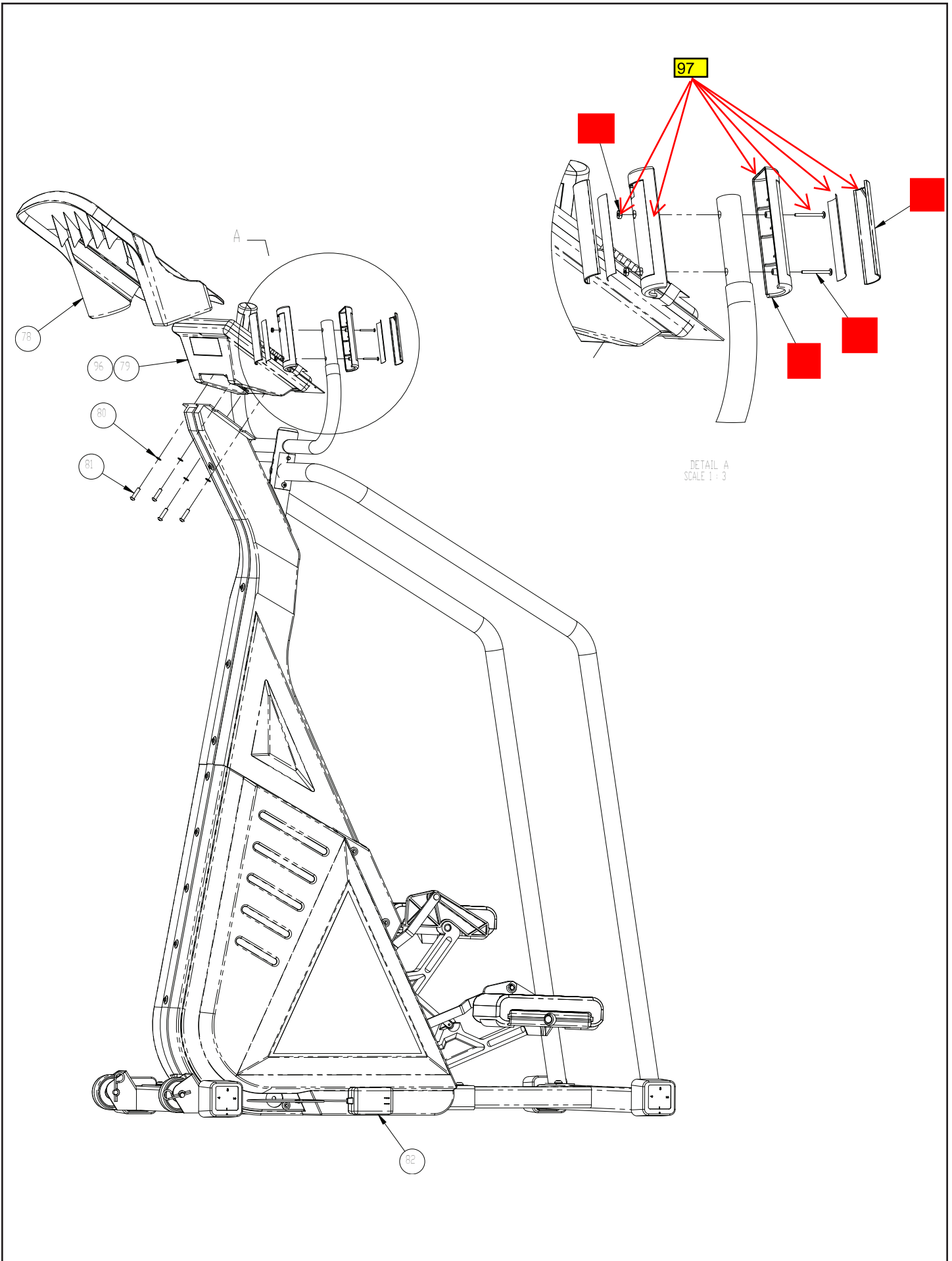
STAIRMASTER 4100PT HOMESTEPPER



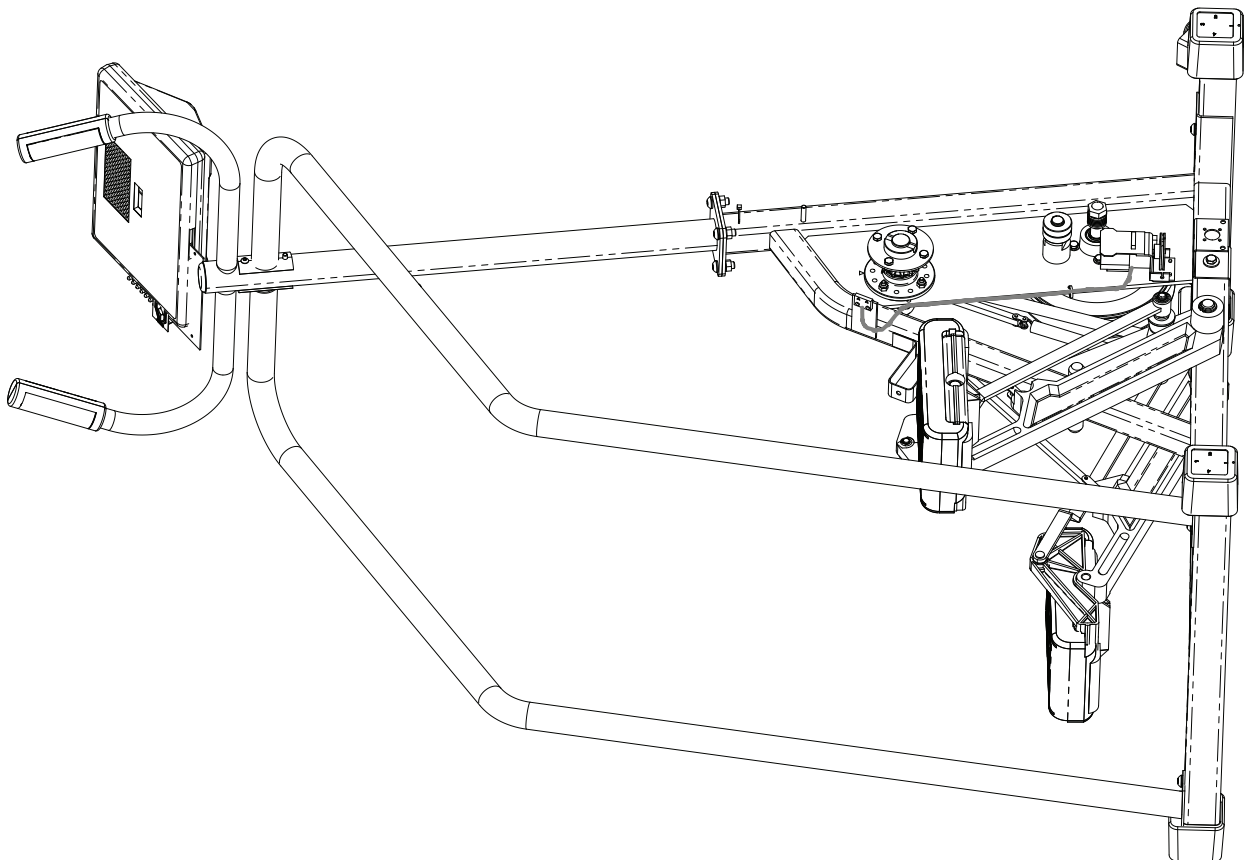
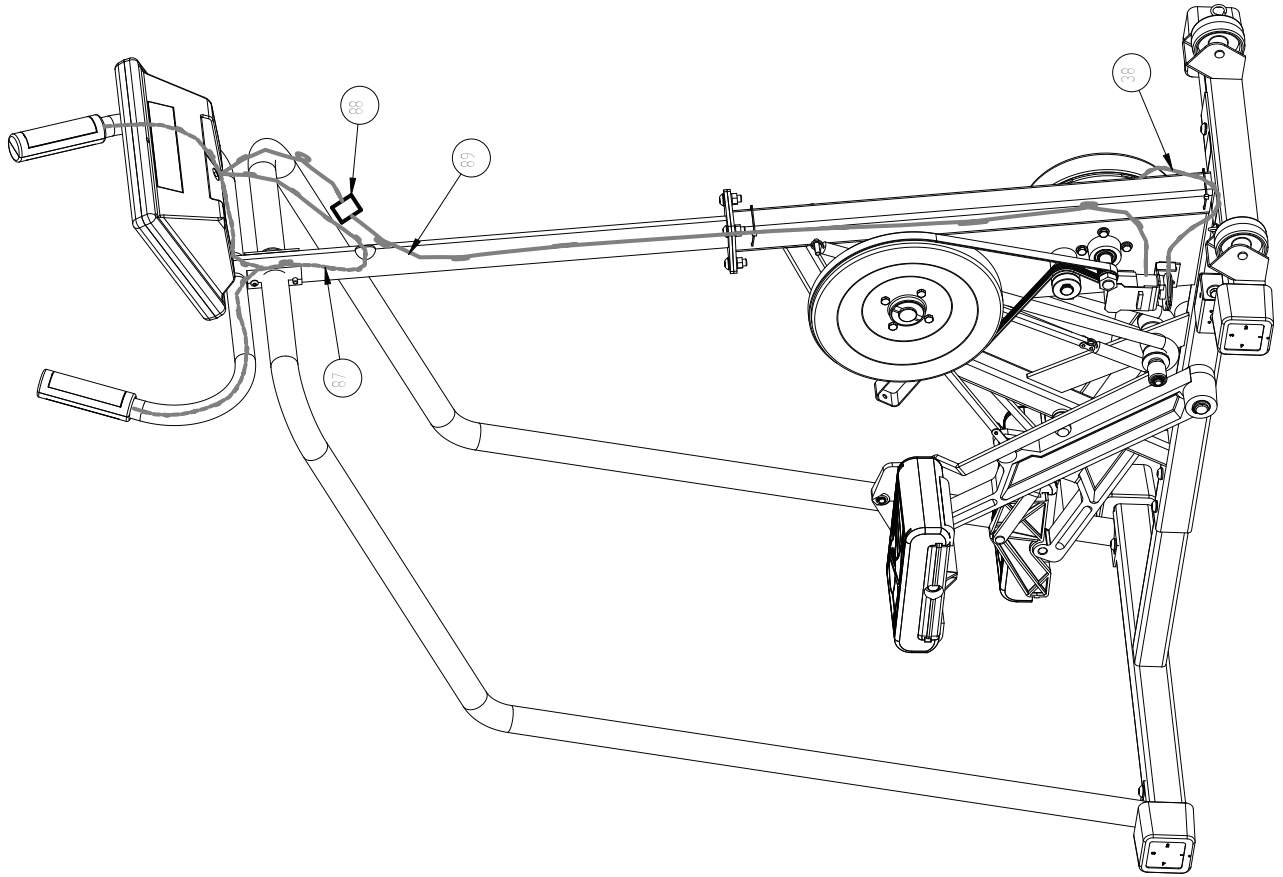
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REF #	DESCRIPTION	PART #	REF #	DESCRIPTION	PART #
1	SPRING, PEDAL RETURN	SM20191	45	BELT, POLY-V, 440J6	SM25793
2	CHAIN, STEP CHN40N P 51, HS	SM25708	46	SCREW, .250-20X.63, HEX HD CAP	SM22028
3	KIT, MASTER LINK	SM20157	47	SNAP RING, 17MM	SM23354
4	PULLEY, BUNGEY CORD	SM25746	48	NUT, JAM, .625-18 UNF	SM21932
5	WASHER, 3/4" NARROW, FLAT,	SM25891	49	BEARING, BALL 17MM X 40MM	SM23322
6	(CS) ASSY, ARM, LEVELING, PB, W/BPD	SM10991-03	50	MOUNT, IDLER, PM	SM25749
7	RING, SNAP 3/8"	SM20214	51	WASHER, FLAT, .312 SAE	SM22214
8	RING, SNAP 3/4"	SM20213	52	WASHER, 3/8 SPLIT LOCK	SM23729
9	RING, SNAP, 5/8" ZINC PLATED	SM22141	53	SCREW, .312-18X1.00, HEX HD CAP	SM22165
10	(CS) ASSY, ARM, PEDAL, RH, PB, W/B P	SM10989-03	54	ASSY, SPROCKET LH	SM10382
11	(CS) ASSY, ARM, PEDAL, LH, PB W/B P	SM10990-03	55	ASSY, SPROCKET RH	SM10383
12	WASHER, FLAT 1.00 OD X .63 ID	SM22140	56	KIT, REAR SUPPORT	SM25790
13	WASHER, WAVE, .751 I.D.	SM12446	57	CAP, END, SQ	SM25628
14	ASSY, PEDAL, RH, CL SYS, V2	SM21793	58	SCREW, .375-16 X 1.00, BH, SS	SM25796
15	ASSY, PEDAL, LH, CL SYS, V2	SM21794	59	KIT, FRONT SUPPORT	SM25715
16	RING, SNAP, 3/8"; HEAVY DUTY	SM25894	60	PIN, HITCH	SM21774
17	SCREW, 1/4-20X3/8" BUTTON HD SO	SM21462	61	WHEEL, 3" DIA.	SM25978
18	WASHER, THRUST, .63 ID	SM21366	62	PIN, CLEVIS	SM22326
19	LINK, DOUBLE PITCH W/SLEEVE	SM21298	63	PLUG, HOLE, RIB-LOCK	SM27415
20	WELDMENT, FRAME, MAIN, HS	SM25767	64	GROMMET, NECK, 2400/4400	SM21578
21	(CS) ASSY, DRIVE, HUB	SM10400	65	KIT, HANDLE BAR ASSY (4100)	SM25716
22	NUT, .250-20, NYLON INSERT	SM22036	66	NUT, .375-16, HX JAM, NYLON INSRT	SM24643
23	ASSY, DRIVE HUB & SHAFT, 4100PT	SM20787	67	SCREW, .250-20 UNC X 2.25, BH, SS	SM25795
24	SCREW, .250-20X1.00, HEX HD CAP	SM22026	68	WELDMENT, HANDRAIL, LH,	SM25737-03
25	PLUG, RUBBER, GUIDE ROD	SM28466	69	WELDMENT, HANDRAIL, RH	SM25740
26	NUT, 5/16-18 NC NYLON INSRT HEX	SM22032	70	COVER, UPPER, LH, INJ MOLDED	SM21511
27	BRACKET, MNT, CVR, CL SYS, CL, W/B	SM24666-03	71	COVER, UPPER, RH, INJ MOLDED	SM21510
28	SCREW, .312-18X3.00, HEX HD CAP	SM24271	72	RIVET, PERM.	SM18072
29	WASHER, .312 USS FLAT	SM22075	73	COVER, TOP FRONT, HS	SM25741
30	WASHER, #6 SAE FLAT	SM22207	74	PADS, PEDAL, SET	SM18054
31	SCREW, #4-40 X .50 LG, PHILLIP	SM22277	75	KIT, RH LOWER COVER ASSY, 4100PT	SM18012
32	SPEED SENSOR	SM25709	76	KIT, LH LOWER COVER ASSY, 4100PT	SM18013
33	MOTOR, BRAKE CONTROL	SM25733	77	GRIP SET, HS	SM25747
34	WASHER, FLAT, 1/4 ID X 5/8 OD	SM22047	78	RACK, READING, SIDE HOLDER	SM22775
35	WASHER, #8 INTERNAL TOOTH LOCK	SM22109	79	ASSY, CONSOLE, HS	SM25773
36	SCREW, M4 X .7 X 12MM, HHC	SM25688	80	WASHER, .250 INTERNAL TOOTH LOCK	SM22138
37	SPACER, BRAKE, MOUNT	SM25678	81	SCREW, .250-20X1.00, BUTTONHEAD	SM25777
38	CABLE, MECHANICAL CONTROL	SM25743	82	POWER SUPPLY, WALL MOUNT, 7.5V	SM25726
39	SCREW, 10-32X.50, PAN HEAD, SS, BL	SM40671	83	NUT, 6-32 NC HEX MACH	SM22056
40	KIT, MAGNETIC BRAKING	SM25781	84	HOUSING, CHR	SM12498
41	MAGNETIC BRAKE, EDDY CURRENT	SM25782	85	SCREW #6-32 X 1.25, PHILLIPS	SM12295
42	KIT, EDDY HUB	SM25714	86	CONTACT WITH ADHESIVE	SM12497
43	BEARING, BALL, 17MM x 30MM	SM21600	87	ASSY, CABLE, CHR CONTROL	SM25693
44	KIT, PULLEY W/MAGNET	SM25589	88	EXTENSION CABLE, HS	SM25834
			89	ASSY, CABLE, MOTOR CONTROL	SM25695
			90	KEY, WOODRUFF, #405, .125X.625	SM25710

STAIRMASTER 4100PT HOMESTEPPER

REF #	DESCRIPTION	PART #	REF #	DESCRIPTION	PART #
91	PULLEY,ALTERNATOR,1.044 DIA.	SM21597	97	ICHR Assembly (Bagged Kit)	SM12294k
92	WASHER,FLAT, 0.636ID,0.875 OD,	SM25832			
93	KIT, LEVELING ARM UPGRADE, RT	SM21285K			
94	KIT, LEVELING ARM UPGRADE, LT	SM21286K			
95	MAGNET	SM25774			
96	ASSY, CONSOLE, FRONT	SM25718			
97	KIT,LEVEL ARM, WITH HARDWARE	SM40184			
Not shown	WRENCH,ALLEN,L-HANDLE,5/32	SM21339			
Not shown	TOOL, REMOVAL, COVER FASTENERS	SM23853			
Not shown	WRENCH,ALLEN,7/32	SM23888			
Not shown	MANUAL, HOME STEPPER	SM25679			
Not shown	KIT,TOP ASSY, 4100 HS	SM190003-01			
Not shown	KIT, BOTTOM ASSY, 4100 HS	SM190003-02			